



Lifetime Warranty

Alliance is not just our name. It also accurately describes our approach to doing business, and it's why we can provide such an exceptional warranty on every window we offer for your consideration. A proud, independent regional fabricator of excellent experience and reputation meticulously crafts each of our windows. By linking these carefully selected and exceptional fabricators into a national network, or alliance, we are able to be so confident of the quality that is designed and built into our windows; we can back our entire product line with an unsurpassed warranty.

Of course, other window companies may also say they offer a warranty, but we urge you to carefully read their fine print. They may, for example, guarantee the vinyl extrusion, but what about all the moving parts or the insulated glass? The Alliance Assurance Plus® Limited Lifetime Warranty covers it all – for life! Even more remarkable, if a factory defect needs repair within the first five years, we will even provide the labor required.

Many windows leave you wide open to unpleasant surprises. Select a window from Alliance Window Systems and you'll know it's backed by a warranty second to none.



More Than A Window.

www.alliancewindows.com



More Than A Window.

Architectural Beauty

Shedding New Light

Bay/Bow Windows: Improve Your Look

All of our high quality bay and bow windows come with the features and benefits of other Alliance Windows Systems models. Our energy efficient InnovativeE glass package and the industry's best Assurance Plus® Warranty, combined with a national network of dedicated Alliance Window Systems fabricators, equal quality and support superior to other window choices.

Features such as insulated head and seat boards with waterproof marine layers allow for maximum weather protection while providing added living space.

Architectural beauty is increased by our minimal amount of exposed caulking, dramatically limiting the amount of dirt buildup, and even sight line to maximize the external appearance.



Unequaled Support

All Alliance bays and bows are easy to operate and maintain and are backed by the best warranty in the business ... our exclusive Assurance Plus Warranty*. Alliance bays and bows are designed to perfectly match all your Alliance windows, providing the same comfort and confidence in your home. Able to match any custom need, Alliance bays and bows are the perfect choice for you home.

*See AWA warranty for details



Look for the ENERGY STAR label on qualified products.

Bay/Bow Features and Benefits

Adjustable Steel Suspension System:
Allows for maximum support and precision adjustment

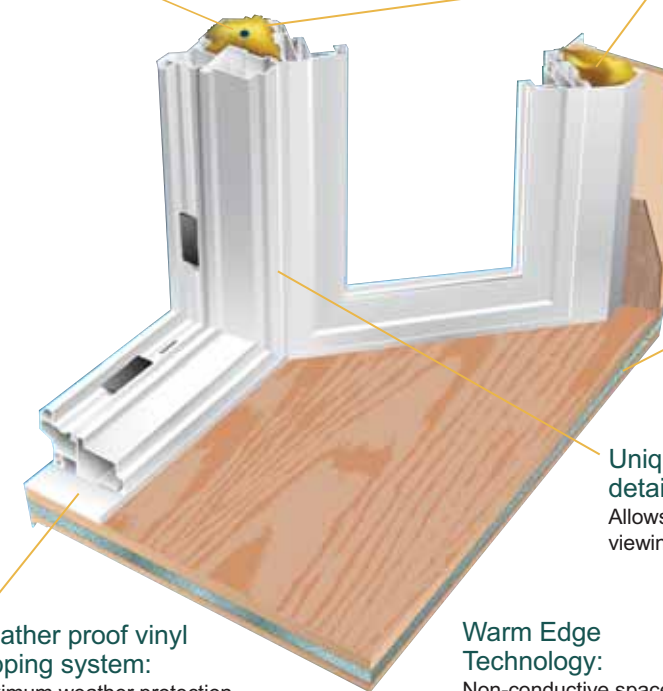
Insulated mullions:
Minimizes cold spots and drafts

Insulated head and seatboard:
Greater resistance to cold and condensation. Stainable grade wood veneer

Unique Alliance detailing:
Allows for maximum viewing area

Weather proof vinyl capping system:
Maximum weather protection and minimal maintenance. Melamine laminate to exterior and continuous pre-capping

Warm Edge Technology:
Non-conductive spacer provides barrier to heat transfer in insulating glass unit



The Alliance Windows Systems casement bay window gives your home a whole new look—beautifying both interior and exterior.

Unlimited Choices

Alliance bays and bows are fully customizable to match your home décor. Choose from a width range of 48" to 144"; any of our stylish grid options or none at all; 10°, 30° or 45° bay windows; four lite or five lite bow windows. Center and end vents are available in picture window, double hung, casement or slider in the combination of your choosing. Jamb widths are also customizable to suit your every need.



into your home.

