

Combining Beauty and Security



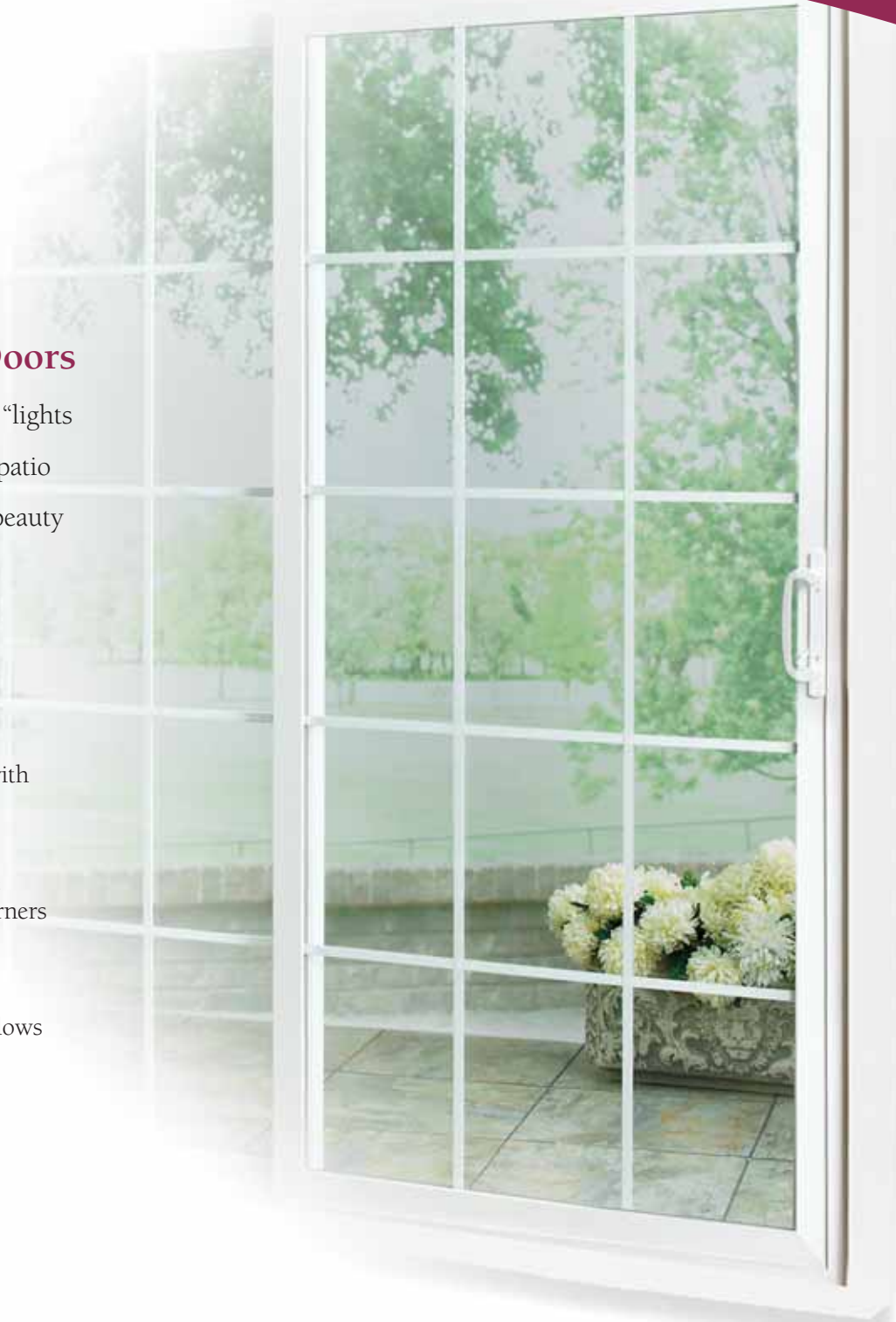
More Than A Window.™

Vinyl Sliding Patio Glass Doors

Home owners all agree that natural light “lights up one’s life.” The Alliance vinyl sliding patio door does just that, with a statement of beauty and the confidence of security.

Patio Door Features

- **Capture the Light!**
Designed with maximum glass area, yet with strength to conquer the elements.
- **Built to Last**
Door possesses exceptional strength while minimizing frame area. Fusion welded corners keep the sash panels straight and true.
- **Highest Quality Hardware**
The Patio doors “easy touch” operation allows moveable panels to glide smoothly with minimum effort.
- **Lifetime Guarantee**
Alliance patio doors are covered under Assurance Plus Lifetime Warranty.



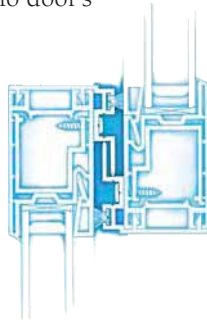


Beauty Becomes the Home

The Alliance door was designed with maximum glass area to capture the light, while conquering the elements. Through modern, computer-aided design engineering, the door possesses exceptional strength while minimizing frame area. Fusion welded corners keep the sash panels straight and true.



Doors see much more operational use over their lifetime than windows. The Alliance patio door's "easy touch" operation allows moveable panels to glide smoothly with minimum effort. The panels lock simply and securely with the highest quality hardware.



Alliance patio doors are covered under Assurance Plus® Lifetime Warranty.

Standard Door Features:

- Superior performing insulating glass
- Color matched baked enamel designer handle
- Single point locking hardware
- Low-rise sill designed to minimize tripping and keep water out
- Heavy-duty screen with easy rolling, no-jump action and adjustable rollers for smooth operation



Patio door is available in White and Desert Sand.

Optional Features:

- Beautiful Brass, Brushed Nickel or Oil Rubbed Bronze keyed or non keyed handle.***
- Optional grids, Colonial or Prairie Style, available in matching White or Desert Sand
- Multi-point keyed or non keyed locking system for greater security (highest security rating based on forced entry tests-2000 lbs.)
- Double weather stripped interlocking sashes



- Four maintenance free heavy duty brass rollers**

| * Rough Opening | 60" | 72" | 96" |
|-----------------|---------|---------|---------|
| Unit Size | 59 1/2" | 71 1/2" | 95 1/2" |
| Exposed Glass | 25 3/4" | 31 3/4" | 43 3/4" |
| Clear Opening | 24" | 30" | 42" |

* Additional standard sizes and custom sizes may be available by region.

** Optional non-corrosive stainless steel rollers available in coastal regions. Check with your local fabricator.

*** Not available in all regions. Consult your local fabricator.