

STERGIS Storm Deadlite (Gus4/ Gus41)

Residential and Light Commercial Applications

Minimum width: 8 5/8" ttt Minimum height: 8 3/8" ttt

Maximum: 84" x 60" or 60" x 84" ttt

Architect's Specifications

General: Manufactured by *STERGIS* Windows and Doors, Walpole, Massachusetts.

Operation: The storm deadlite will have a flat back frame with built in weatherseal on the back surface to seal the unit to the opening.. Sash shall be held to the opening with face mounted screws or the use of clips and screws fastened to the casing or opening . .

Materials & Frame Construction: All extrusions shall be 6063-T5 heat treated aluminum alloy with a nominal wall thickness of .055". Stamped corner keys will be used in the assembly of this window frame. The corners of the frame shall be miter cut and crimped for a positive 90 degree cornerr. The back of the Gus 4 deadlite will be 7/8" wide. The back of the Gus 41 deadlite will be 1 1/2" and create a step flange for mounting to the opening.

Glazing & Sash Construction: The frame/sash will be of extruded design. The sash shall be double-strength standard type B domestic float glass fitted with spline into the sash frame. Sash corners shall be mitered and joined with securely staked aluminum corner key.

Available Finishes: All aluminum finishes shall be electrostatically applied baked enamel in white, bronze, silver, black, beige or nantucket gray.

Weatherstripping: The deadlite fixed frame shall be fully weatherstripped on the inside perimeter with a heavy duty wool pile.

Hardware: The frame is secured to the opening with stainless steel fasteners mounting through the frame or with optional clips and screws. Heights shall have a minimum of two fasteners for each height with additional fasteners one per every foot depending on size. Widths shall have a minimum of two fasteners with additional fasteners one per every foot depending on the size..

Options: Screens are not available insert is available. Separate screens can be supplied. Glazing: double strength, acrylic, lexan, special tempered, and Low-E. tinted, pattern glass.

