



More Than A Window.



www.STERGIS.com
(888) 783-7447

Ideal Complement —

New Windows: Improving Your Lifestyle

The *Belmont* series from Alliance offers the features and benefits usually found only on the most expensive windows...at an exceptional value. Created with meticulous engineering and efficient manufacturing technology, the *Belmont* makes replacing those old drafty windows an easy choice.

Remodeling your home? Your options are open with the *Belmont* series. Select from double or single hung, twin or single vent slider, picture windows or casements. No matter what your home's styling and décor, Alliance Window System's *Belmont* has a style that will harmonize beautifully.

The
BELMONT

With *Belmont*, you receive beauty and brains. Your windows will be thermally efficient, and easy to clean and operate. Designed with a balance system that never needs adjustment, our windows are maintenance free. And, they are backed by one of the industry's strongest warranties, our exclusive Assurance Plus™ warranty.



Double-Hung Features

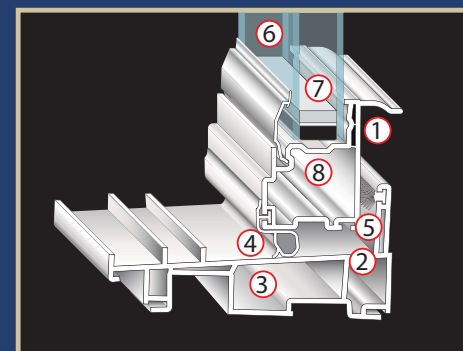
Non-corrosive hardware includes a lifetime of trouble-free performance, no matter what the environment

- (1) Cam Lock and action draws sash closer together for positive lock
- (2) Interlocking Meeting Rail: Integral interlock provides additional security

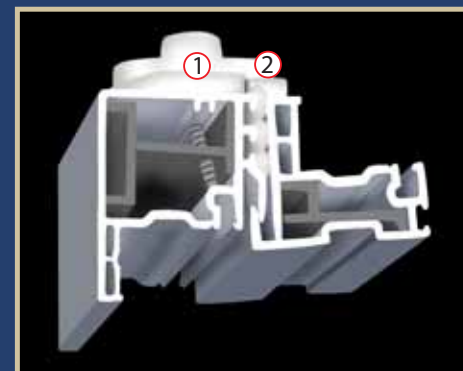
ANATOMY OF EFFICIENCY

Energy efficient Belmont windows provide an effective barrier to any weather condition.

- (1) Dual hollows at lift rail add strength and insulation
- (2) Heavy Walled PVC framing acts as a natural insulator.
- (3) Dead Air spaces within the frame and sash profiles further resist energy flow.



- (4) Closed cell compression seal at sloped sill resists air and water penetration
- (5) Fin seal weather stripping at sill further reduces air infiltration.
- (6) 3/4" Insulating glass provides optimal energy efficiency.
- (7) "Warm edge" low conductance spacer resists energy flow through the edge of glass
- (8) Water management grooves channel moisture away from insulated glass sealant.



Style That Fits –

Slider Features

- Two sets of double-wheeled brass rollers transfer weight of glass directly to frame reducing stress on sash members
- Rollers glide on integral track system allowing for effortless finger tip operation
- Both sashes easily lift out for easy cleaning
- Independent weep chambers on frame assure effective water run-off

The
BELMONT

*You'll love our windows for all of
the things they bring into your home-
and for all the things they keep out.*

Casement Features

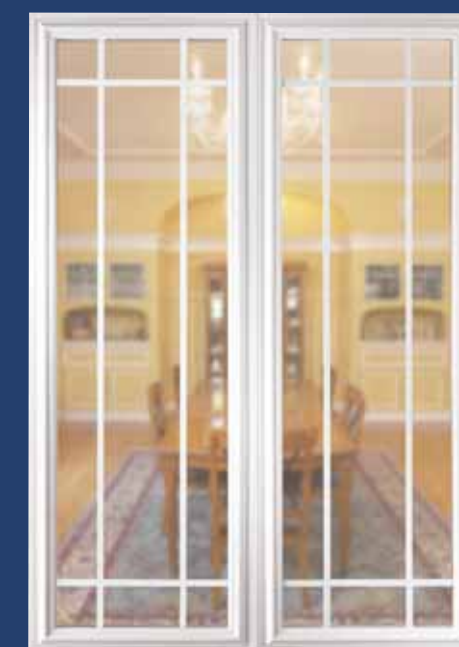
- Sash opens completely, so windows can be cleaned easily from inside your home
- All components are corrosion resistant, providing years of trouble-free performance
- Multi-Point Locking System locks sash at multiple points, for utmost security
- Three layers of weather stripping assure effective barrier to air and water penetration
- Top rated hardware system allows even the largest casements to be effortlessly and smoothly operated

CASEMENT PROFILE

- (1) Multi-Point Lock
- (2) Heavy Wall.Reinforced Construction: Allows for slim line look while insuring maximum strength and durability
- (3) Low Profile Curved Lock: Lies flat out of the way of window treatments



- (4) Low Torque Operator: Crank requires 33% less operating force. Fold down handle available.



- Unique profile sash
- Narrow frame allows maximum exposed glass area

Single Hung



Single Slider



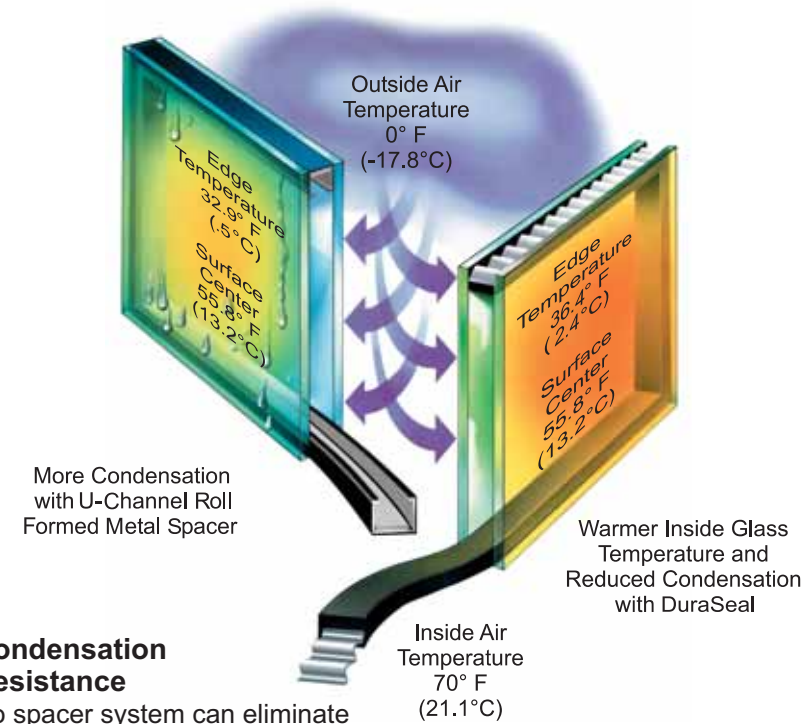
Belmont single hung and single slide styles offers a high quality energy efficient economical alternative.

Product	U Factor	SHGC Northern/Southern
Belmont Single Hung		
– InnovativE™ Glass Package	0.31	0.33 / 0.31
Belmont Double Hung		
– InnovativE™ Glass Package	0.32	0.30 / 0.28
Belmont Casement		
– InnovativE™ Glass Package	0.29	0.31 / 0.29
Belmont Horizontal Slider		
– InnovativE™ Glass Package	0.32	0.30 / 0.28
Belmont Single Slider		
– InnovativE™ Glass Package	0.31	0.31 / 0.29

For overall structural rating visit our website at www.alliancewindows.com



Look for the ENERGY STAR label on qualified products.



Condensation Resistance

No spacer system can eliminate condensation, but DuraSeal reduces conductivity by 50% over other warm edge spacers. Reducing conductivity also reduces condensation.

The chart below states solutions with other window brands. By choosing Belmont you benefit from the optimum solution for new windows in your home.

Window Features	Poor Solution	Average Solution	The Belmont Solution
Interlocking sash	No weather stripping or interlock at meeting rail	Weather stripping at meeting rail, no interlock	Weather stripped interlocking sashes
Glass Package	Single glazed, possibly with storm windows	1/2" Clear Insulating Glass, inefficient metal spacer	3/4" InnovativeE LowE warm edge non-conductive spacer
Locks/Keepers	Single "sweep arm", lock keeper is part of frame	Pop-riveted "sweep arm" lock, keeper attached to rail	Screwed in "Cam-Action: lock, keeper screwed to rail
Frame/Sash Material	Screwed together wood or aluminum	Screwed together vinyl or clad wood	Fusion-Welded Vinyl for maximum strength and integrity
Vent Latch	None	Single "pry out"	Double "toggle out"(has passed AAMA Forced Entry Resistance Test)
Warranty	None or limited	20 years, but for parts only	Lifetime, with initial coverage for labor
Glass Spacer	None	Heat conductive metal	Low-Conductive Butyl

ENGINEERING AND DESIGN



The craft of window design: uniting experience with technology.



Window cleaning is a breeze, with upper and lower sashes that tilt in easily.

ACCESSORIES

Select from many popular options to further enhance the appearance of your windows. Choices include colonial or brass grids that fit securely within the insulating glass space, special designer glass, and obscure glass. Accessory offerings vary from one Alliance member to the next based on geographical and regional demands. Please check with your regional Alliance manufacturer for details.

AVAILABLE
EXTERIOR VINYL WINDOW COLORS



WHITE



Lifetime Warranty

Alliance is not just our name. It also accurately describes our approach to doing business, and it's why we can provide such an exceptional warranty on every window we offer for your consideration. A proud, independent regional fabricator of excellent experience and reputation meticulously crafts each of our windows. By linking these carefully selected and exceptional fabricators into a national network, or alliance, we are able to be so confident of the quality that is designed and built into our windows; we can back our entire product line with an unsurpassed warranty.

Of course, other window companies may also say they offer a warranty, but we urge you to carefully read their fine print. They may, for example, guarantee the vinyl extrusion, but what about all the moving parts or the insulated glass? The Alliance Assurance Plus® Limited Lifetime Warranty covers it all – for life! Even more remarkable, if a factory defect needs repair within the first five years, we will even provide the labor required.

Many windows leave you wide open to unpleasant surprises. Select a window from Alliance Window Systems and you'll know it's backed by a warranty second to none.



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**For More information,
Reach out today!**

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